Thermal Shock edge sample preparation training

1) **Select and mark edge areas from parts for testing.**
2) **Add preliminary ID before cutting to understand where test samples originated.**
3) **Cut samples for edge testing from parts.**



4) **Mark the desired test location on each sample for edge testing.**



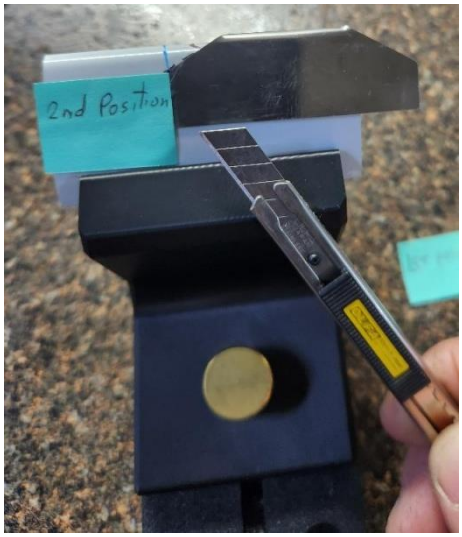
5) **Try to standardize sample size and then cut, sand and debur test samples.**





6) **When removing the TS edge samples from the water bath, place in holding vise, select the proper edge cutting guide and cut X across edge.**







7) **Position sample and aim steam blast toward the “A” surface, using the edge testing fixture, centered on the X-cut.**